

**FORM QF-484(a) SUGGESTED FORMAT FOR BUTT-FUSING MACHINE OPERATOR
PERFORMANCE QUALIFICATIONS (FPQ)
(See QF-301.4, Section IX, ASME Boiler and Pressure Vessel Code)**

Fusing Machine Operator's Name _____ Identification No. _____

Test Description (Information Only)

Type of Test: Original qualification Requalification

Identification of FPS or SFPS Followed _____

Date Coupon Was Fused _____

Pipe Specification _____ Classification _____ to Specification _____ Classification _____

Pipe Size (Diameter) _____ Pipe Wall Thickness _____

Testing Conditions and Qualification Limits

Fusing Variables (QF-360)	Actual Values	Range Qualified
Pipe Material	_____	_____
Pipe Size (Diameter)	_____	_____
Pipe Position	_____	_____
Fusing Machine Manufacturer	_____	_____

RESULTS

Visual Examination of Completed Joint [QF-305.2(a)] _____

Examination of Data Acquisition Output [QF-305.2(b)] _____

Bend Tests (QF-302.2)

Specimen No.	Type of Bend	Result	Specimen No.	Type of Bend	Result

Bend Specimens Evaluated By _____ Company _____

Mechanical Tests Conducted By _____ Laboratory Test No. _____

Fusing Supervised By _____

Data Acquisition Output Examined By _____

We certify that the statements in this record are correct and that the test coupons were prepared, fused, and tested in accordance with the requirements of Section IX of the ASME Boiler and Pressure Vessel Code.

Organization _____

Date _____

Certified by _____